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Abstract: This work aims to valorise clay sourced from Leboulou, Kimbangou District, Niari Department, southeastern Congo. With this in mind, we determined the mineralogical, physicochemical, thermal, and geotechnical properties of this clay. To achieve the expected results, several techniques were employed, including X-ray diffraction, Fourier transform infrared spectroscopy, gravimetric and differential thermal analyses, scanning electron microscopy, ICP-AES chemical analysis, Atterberg limits, particle size analysis, and cation exchange capacity. Mineralogy reveals that Kaolinite is the only clay species present in this clay, associated with quartz, with a kaolinite-toquartz ratio of 88.37% to 11.63%, respectively. The geotechnical properties indicate that LEB can be compared to a very plastic clay and loamy soil, with a plasticity index of 26.6 and 58% fine particles (less than 2 microns). Given these properties, LEB cannot be used for the applications proposed by WINKLER; it would be necessary to add a material with fewer fine particles, such as sand. Chemical analysis reveals that the dominant minerals in this clay are aluminium and silicon oxides. A ratio of Al2O3/SiO2 = 0.6 will limit the use of LEB in pottery and earthenware. It could also be used in the manufacture of geopolymer cement and as an ingredient in paint production.

Keywords: Clay, Valorization, Mineralogy, Geotechnical, Physico-Chemical, Thermal.

Nomenclature:

DRX: X-ray Diffraction

FTIR: Fourier Transform Infrared Spectroscopy

ICP-AES: Inductively Coupled Plasma Atomic Emission Spectro-

scopy

LEB: Clay from the Locality of Leboulou ATR: Attenuated Total Reflectance

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CEC: Cation Exchange Capacity

IRSEN: National Institute for Research in Exact and Natural

Sciences

LOUK: Loukolela MO: Organic Matter

TGA: Thermogravimetric Analysis DTA: Differential Thermal Analysis

UQTR: University of Quebec in Trois-Rivières

I. INTRODUCTION

Clays are rocks mainly composed of more or less hydrated aluminosilicates (aluminosilicates), also called phyllosilicates [1]. Pure clays do not exist [2], mineralogically they exist in the form of rocks formed from mixtures of clay minerals, to which minerals are associated allogenic (quartz, feldspars, micas, heavy minerals) or authigenic (anatase, sulfates, etc.) [3]. They constitute the most abundant class of sedimentary rocks and are the main constituents of soils. They are also formed of particles of the size of a micron. Knowledge of clay minerals began to be known thanks to particular techniques: differential thermal analysis, especially X-rays, allowing the determination of the structure of minerals and electron microscopy [3]. In this context, a characterization program of the different clay soils present in the Republic of Congo was initiated by the Ministry of Plans for the five-year plan of 1980 [1]. Several soils, such as the soil of Loutété [1], Mouyondzi [4], londéla-kaye [3], and Dolisie [5], found their interests in this plan of the Ministry of Plans.

In the locality of Leboulou, on the banks of the Jordan River, there is a deposit of white clay used by the natives as paint. The use of this soil in painting is done in an artisanal and precarious way; no other use of this clay has been observed. The observation of buildings painted with this clay reveals uncontrolled variations in quality due to the lack of appropriate means and techniques. All this is favoured by the lack of geotechnical, physicochemical, and mineralogical information on this clay.

This study was conducted to determine the potential of clay collected in the locality of Leboulou, in the district of Kimbangou, in the department of Niari, in the south-east of Congo, which has not yet been identified. This work aims to determine the physicochemical, geotechnical, and mineralogical characteristics of this clay to optimise its various uses.

II. MATERIALS AND EXPERIMENTAL METHODS

A. Sampling

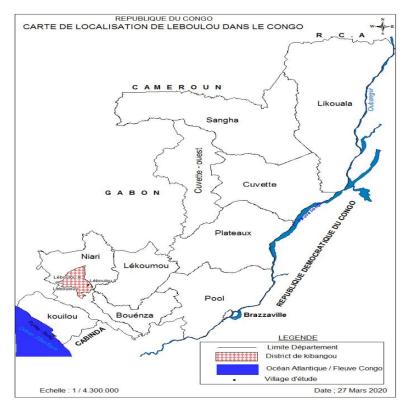
The sample tested in this work is a soil sample taken in the locality of Leboulou, district of Kibangou,



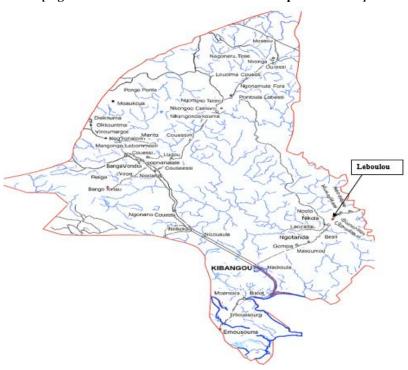
department of Niari, Congo Brazzaville, 4 kilometres north of the right bank of the Niari River and about 80 kilometres north of Dolisie, on the national road N°3 leading to the

border with Gabon. The sampling was conducted at a depth of about 1 meter along the banks of the Jordan River.

The following figures show the location of the study area.



[Fig.1: Location of LEBOULOU on the Map of CONGO]



[Fig.2: Map of the KIBANGOU District]

The following table gives the geographic coordinates of the study area

Table I: Geographic Coordinates of the KIBANGOU District

Longitude	X = 12°27'41,22"
Latitude	Y = -3°28'27,084"

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B. Geotechnical Properties

The geotechnical properties of the material were

determined by granulometric analysis and by Atterberg limits. The granulometric analysis was carried out by



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humic sieving and gravity sedimentation using Stokes' law. The manipulation was carried out at the Analytical Chemistry laboratory at IRSEN (Pointe-Noire Science City). The Atterberg limits were determined at the Soil Analysis Laboratory of the Building and Public Works Control Office (BCBTP) in accordance with standard NF P 94-051[4].

C. Mineralogical Studies

XRD, FTIR, and SEM were used for mineralogical analysis. The XRD and FTIR are performed at the DuongLab Laboratory, Department of Chemistry, Biochemistry and Physics, at UQTR in Canada, and the SEM at the laboratory AARON KLUG CENTRE FOR IMAGING AND ANALYSIS ELECTRON MICROSCOPE UNIT at the University of CAPE TOWN in SOUTH AFRICA. The instrument used is a FEI Nova NanoSEM 230. XRD measurements were performed on a Bruker D8 diffractometer in Bragg-Brentano geometry using CuKα radiation. Data were recorded over a range of 10° to 70° with a step size of 0.006° and a fixed divergence slit of 0.3°. IRFT was performed on a Thermo Scientific Nicolet iS10 FTIR spectrometer. LEB (solid and sol-gel state) was ATR by mounting an ATR unit in the sample compartment of the spectrometer. The spectrum was recorded over 500-4500 cm-1 with a spectral resolution of 0.5 cm-1.

D. Chemical Composition

Chemical properties were determined by chemical analysis, organic matter quantification, and CEC. ICP/AES was performed at the Demo-Centre laboratory at the University of Modena (Italy). The CEC test and the determination of organic matter quantity were carried out at the Analytical Chemistry laboratory (Pointe-Noire Science City), at IRSEN. For the amount of organic matter, we used the method DUMAS. The device used is the brand NA 1500 series 2 CARLO-ERBA, Thermo Electron. Data processing was performed using BORWIN software (1994), version 1.22, VARIAN-JMBS, under Windows 95.

III. RESULTS

A. Granulometric Analysis

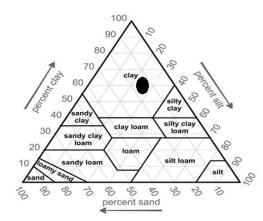
The results of the particle size distribution of Leboulou clay are reported in **Table II.**

Table II: Granulometric Analysis of LEB

MATERIALS	Clay < 2μm	Fine silts (2- 20µm)	Coarse silts (20- 50µm)	Fine sands (50- 200µm)	Coarse sands (200 - 2000µm)
LEB	58.00%	20.50%	3.90%	10.05%	5.44%

LEB consists of 15.19% sand, 24.4% silt, and 58% clay. The presence of characteristic quartz peaks in the DRX diffractogram confirms the relatively high sand content.

The results of the granulometric analysis allowed us to place LEB in the Soil Survey Manual diagram (Figure 3). This diagram classifies soils by texture. LEB is found in clayey soils. Compared with the results of the Dolisie clay studied by OBA and all in 2022 [5], the granulometry of LEB does not allow it to be used in the manufacture of refractory materials.

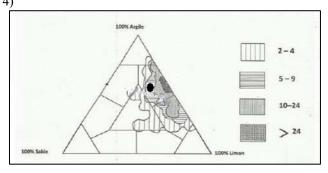


[Fig.3: Soil Survey Manual Diagram [1]]

Dondi et al. define four zones based on the frequency of use of Italian clays in the manufacture of ceramics.

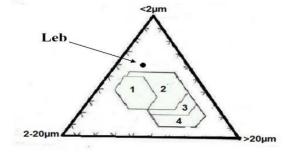
- Area of very high frequency of use (>24);
- High frequency of use area (10-24);
- Average frequency of use zone (5-9);
- Low frequency of use area (2-4)

LEB, according to its granulometry, is in the zone of average frequencies of use in the ceramic industries (Figure



[Fig.4: Shepard diagram [1]]

The WINKLER diagram (figure 5) indicates the nature of the terracotta product depending on the granulometric composition of a soil.



[Fig.5: Winkler Diagram [1]]

From this diagram, we can conclude that our clay cannot be used in the proposed applications by WINKLER; it would be necessary to add a material less rich in fine particles, such as sand with well-defined granulometry.

B. Atterberg Limits

The following table presents the results of the Atterberg Limits

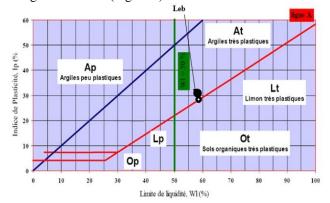


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Table III: Atterberg Limit Contents

Liquidity limit (%)	Plastic limit (%)	Plasticity index (%)	
56	29.40	26.6	

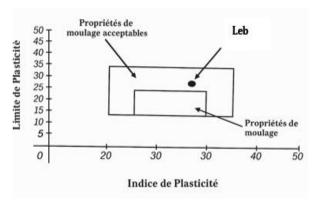
These results made it possible to position LEB in the Casagrande abacus (Figure 6)



[Fig. 6: Casagrande Abacus [5]]

The results of the Atterberg limits (liquid limit and plasticity index) for the LEB soil, plotted on the CASAGRANDE diagram, indicate that LEB can be classified as a very plastic clayey-silty soil, with a plasticity index of 26.6. This plasticity of the LEB sample could be explained by its appreciable clay content, as observed in the granulometric analysis (58%). This high plasticity would make parts made from this soil more difficult to dry and, on the other hand, would reduce wear on the grinding and shaping equipment. It is also associated with bodies presenting a greater resistance to compression [6]

The moulding properties of our clay can be estimated using the moldability map (Figure 7)



[Fig.7: Formability Map [5]]

The studied material exhibits acceptable moulding properties.

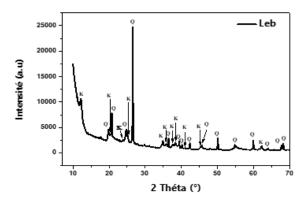
The nature of LEB prevented the use of the Proctor test for optimal density measurements. LEB, rich in the clay fraction, proved unsuitable for conducting the test [5].

C. Residual Humidity

The non-hygroscopic character of this clay explains the low value of residual humidity [6]. This indicates that the LEB is made up of non-swelling clay minerals of class 1:1, represented by kaolinite

D. DRX

The following figure shows LEB's DRX diffractogram



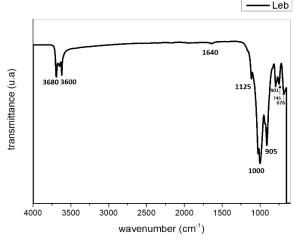
[Fig.8: DRX Spectrum of LEB]

It is clear from this diagram that the clay species in our sample is kaolinite. Its presence is reflected by the observation of peaks at 2 Θ =13°; 20.131°; 23.07°; 24.6°; 25.08°; 35.66°; 37.558°; 38.169°; 45.289°; 62.106°, with the peak at 13° as a harmonic. This clay species is not pure; it is associated with quartz. This quartz is identified by peaks at 2 Θ =19.656°; 20.72°; 24.69°; 26.51°; 36.39°; 39.36°; 40.10°; 42.26°; 45.79°; 50.06°; 54.85°; 60.00°; 62.28°; 63.91°; 67.09°. The angular value of the first harmonic is. The high intensity of the peaks characteristic of quartz compared to the peaks of kaolinite; this is explained by the fact that quartz appears better crystallized than kaolinite.

The Republic of Congo, with its humid tropical climate, favours very advanced alteration, leading to the production of 1:1 clay species, and most clay deposits are predominantly kaolinitic. This is the case of the clay soil from the locality of Loutété [4], which revealed the presence of kaolinite, as did the soil from Mouyondzi [1]. The presence of kaolinite is supported by the clay's white colour and the results of granulometric analysis of the Atterberg limits and residual humidity.

E. IFRT

The following figure gives the IRFT spectrum of LEB.



[Fig.9: IR Spectrum of LEB]

On the DRX spectrum, the presence of kaolinite and quartz

in the LEB sample was revealed. Thus, the infrared spectrum of our sample shows the vibrations





characteristic of kaolinite. This spectrum, shown in Figure 9, can be subdivided into three domains:

- The range from 3680 to 3600 cm -1,
- The range from 3600 to 1125 cm -1,
- The range is from 1125 to 600 cm-1.

The bands at 3680 cm -1 and 3600 cm -1 correspond to the elongation modes of the OH groups [2]. Previous work by Ray and collaborators shows that these bands are attributed to the elongation or valence modes of AlO-H in kaolinite [7], in agreement with the DRX results, which revealed the presence of kaolinite in the clayey soil of LEBOULOU.

In the range from 1125 to 600 cm -1, we encounter frequencies relating to the deformation of OH groups [8]

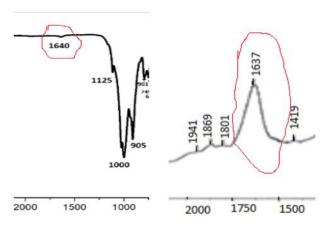
The bands at 905 cm -1 and at 1000 cm -1, with a shoulder at 1110 cm -1, are attributed to Al-OH-Al and AlO-H deformation vibrations in a 1:1 clay.

The symmetric and asymmetric Si-O modes are located at 1110-1125 cm-1. The elongation of the Si-O bond of kaolinite is around 1125 cm -1 [9].

Quartz identified by XRD is manifested here by the bands at 750 cm -1 (in Si-O stretching mode) and 678 cm -1 (in Si-O deformation mode) [10].

The low-intensity band observed at 1640 cm -1 is due to hygroscopic water. Hygroscopic water is water from atmospheric humidity that forms a thin layer around soil clay particles.

Comparing the IR spectra of LEB (Figure 10a) and that of LOUK (Figure 10b)

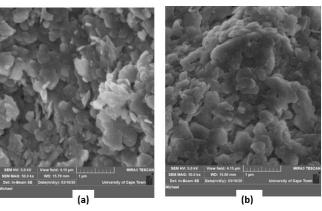


[Fig.10: IFRT Spectrum a (LEB), b (LOUK)]

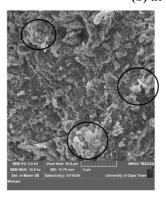
The IFRT of the Loukoléla clay at 1640 cm⁻¹ shows a very intense band, suggesting that Loukoléla is predominantly montmorillonite, a swelling species that would therefore contain a lot of water. This results in a high intensity of this band [8]. The low intensity of this same band in LEB can be explained by the presence of kaolinite, which is a non-swelling clay species.

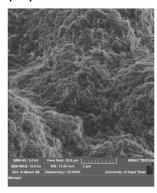
Organic matter and carbonates are almost non-existent in LEB. Indeed, organic matter is identified by bands at 2920 and 2850 cm-1, and a band identifies carbonates at 1415 cm-1 [8]. These latter are absent on the IFRT spectrum of LEB.

F. MEB



[Fig.11: Micrograph of LEB on Solid (a) and on Powder (b) at 1 μm]





[Fig 12: Micrograph of LEB on Solid (a) and on Powder (b) at 5 μm]

The SEM images show the shape and size of the basal faces of LEB. It also provides the texture of the clay sample and characterises the mineralogical assemblage. The clay particles are uniform and appear as platelet clusters in the form of a tiny sheet, continuous and with a regular outline. We distinguish the classic flattened accordion shape of kaolinite as observed by Kanon for a poorly crystallized kaolinite [6]. The observation of white aggregate confirms the presence of quartz, as identified in the IR spectrum and the X-ray diffractogram of LEB.

G. Chemical Property

Table IV: Quantity of Organic Matter, Cation Exchange Capacity and Carbon Content of the Clayey Soil of LEBOULOU

Sample	C (%)	MO (%)	CEC (meq/100)
LEB	0.28	0.48	19.00

Table V: Chemical Analysis of Leboulou Clay

SiO	_			Na 2	P ₂	K ₂	CaO	TiO
2	O 3	O 3	U	U	U 5	U		2
58,2	34,9	1,55	0.67	0.73	0.11	1,48	0.09	1,58
8482	3971	7481	1841	4992	2907	8762	4126	974

i. Quantity Of Organic Matter, Cation Exchange Capacity and Carbon Content

The presence of organic matter in a clay sample provides information on the soil's origin or on environmental activity. It can be of animal or plant origin. In the case of LEB, the

OM is 0.48%, which remains very low in the soil of LEBOULOU, and the



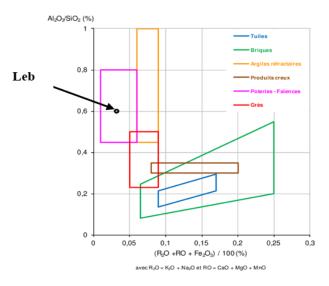
infrared did not show bands characteristic of organic molecules. The carbon rate is 0.28% which is almost half that of the OM. The carbon would come from the decomposition of plants or from exogenous organic matter (e.g., livestock effluents), as we observed in our sample (Figure 24). This quantity is higher than that of the clay from Loutété (0.367%) and that of Mouyondzi (0.839%). This percentage is less than 2%, the threshold percentage of the quantity of organic matter in a clayey soil. LEB is therefore a soil very poor in organic matter and is called an inorganic soil. This low organic matter content will have a negligible role in the manufacturing processes (stabilization or firing) of certain terracotta products from LEB [2]. The cation exchange capacity is 19MEQ/100), characteristic of 1:1 clay.

Chemical Analysis

Table IV shows the results of the chemical analysis of LEB. This analysis indicates that the principal oxides in this sample are Al2O3 and SiO2. The SiO2/Al2O3 ratio is an indicator of a sample's clay mineral content; it ranges from 2 to 4. Here, its value is 1.668 [2]. It is close to that of pure kaolinite, which is 1.177. This ratio shows that LEB does not contain enough quartz. The Fe2O3 content is low. The presence of colouring oxides (Fe and Ti) at a rate of 3.146 suggests a colored product after firing. The low alkaline earth content (0.769) indicates the absence of carbonate in LEB. This result confirms the IRFT by the absence of vibrations attributed to the characteristic bonds of carbonate (C = O; CO)

The high value of Al2O3 associated with low values of alkali oxides (CaO and Na2O) gives LEB a possible use in refractory products [2].

The following figure shows the Augustinic diagram, obtained from the chemical analysis of LEB.



[Fig. 13: Augustinik Diagram of LEB]

This diagram shows that the possible uses of LEB are limited to pottery and earthenware.

iii. Mineralogical assessment

The quantitative mineralogical balance is determined from the results of the chemical analysis and by DRX using the following empirical formula [5]:

$$T(a) = \Sigma Mi Pa$$

With:

T (a) content (in % of oxide) of the chemical element "a"; My content (%) of mineral "i" in the studied material and containing element "a";

Pa proportion of element "a" in mineral "i" (this proportion is deduced from the ideal formula (simplified formula) attributed to mineral "i").

DRX allows the identification of mineral species present in clay.

Calculations are performed using simplified chemical formulas expressed as oxides.

For Kaolinite, we have: 2 SiO2, Al2O3, 2H2O

For Quartz: SiO2.

Based on the XRD results, LEB is composed of kaolinite and quartz. The quantitative approach was carried out based on the following assumptions:

- Alumina comes only from kaolinite;
- Silica comes from both quartz and kaolinite.

Table VI: Molar Mass of Minerals

Mineral Species	Molar Mass in g.mol-1
Kaolinite (2 SiO2, Al2O3, 2H2O)	258
Quartz (SiO2)	60
Alumina (Al2O3)	102
Hematite (Fe 2O 2)	160

So therefore:

% Kaolinite =
$$\frac{\% A l_2 O_3}{102} * 258$$

% Kaolinite =
$$\frac{\% A l_2 O_3}{102} * 258$$

% Quartz = $\% SiO_2 - \% Kaolinite \frac{60 * 2}{258}$

Based on the hypotheses mentioned above, the percentages of the different mineral phases were calculated and presented in the following table.

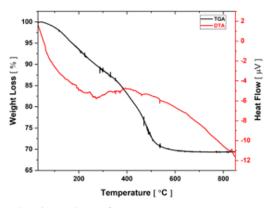
Table VII: Mineralogical balance of LEB

Mineral Kaolinite		Quartz
% Mineral	88.37	17.18

As confirmed by the granulometric analysis and the Atherberg limits, LEB is 88.37% kaolinic clay.

H. Thermal Analyses

The results of the thermal analyses are shown in the following figure



[Fig.14: Leb's ATG and ATD Thermogram]

The interpretation of these thermograms gives three critical areas:

endothermic peak between 100 and 250°C corresponding to a mass loss





of 18%. This peak is associated with the release of hygroscopic water weakly bound to clay particles [2].

An observed inclination between 250 and 550°C is associated with the release of organic oxides (carbon dioxide, nitrogen oxides) following the destruction of the organic matter in our sample [10]. This significant slope is justified by the quantity of organic matter of 0.48% present in LEB (Table VII).

An endothermic peak around 550°C, with a mass loss of approximately 28%. This phenomenon corresponds to the dehydroxylation of kaolinite [1]. We note the departure of water of constitution due to thermal diffusion mechanisms, which transform the crystalline aluminosilicate material (kaolinite) into an amorphous material (metakaolin). This amorphous phase is critical in geopolymerization because of its very high reactivity in contact with the alkaline solution. The mass loss exceeding 20% associated with this phenomenon reflects the abundance of kaolinite in the clayey soil of Leboulou [1].

Quartz is observed during cooling of the material on the ATD curve at 550°C. It corresponds to the reversible transformation of beta quartz into alpha quartz [5]. It is not very visible during heating due to the strong kaolinite content, which masks this phenomenon [1].

IV. CONCLUSION

This study was based on the geotechnical, mineralogical, chemical, and physical characterisation of clay collected in the locality of Leboulou, to valorise it. The geotechnical research was carried out using granulometric analysis and Atterberg Limits. The chemical analysis was carried out by ICP-AES, by CEC, and by determining the quantity of organic matter. DRX, IRFT, and SEM were used to determine the mineralogy. Gravimetric and differential thermal analyses were used to study the physical properties.

The results of the granulometric analysis and the Atterberg Limits allowed LEB to be placed in the texture and WINKLER triangle, in the CASGRANDE chart, and in the workability map. These results showed that LEB is a clayey-textured soil located in the zone of average use frequency in the ceramic industries. It cannot be used in the applications proposed by DONDI; this soil is considered a very plastic clayey soil and has acceptable moulding properties.

The DRX identified two mineral species: kaolinite and quartz. The IRFT confirmed its results by the vibrations at 3600 cm -1, attributed to the Al-OH bond of Kaolinite, and at 1000 cm -1, attributed to the Si-O bond of quartz. These mineralogical results also show that kaolinite is poorly crystallised. The mineralogical assessment confirms kaolinite content exceeding 80% and indicates the kaolinic clayey soil status. With a low organic matter content (0.48%), LEB is classified as an inorganic soil.

Thermal analysis shows three critical areas.

An endothermic peak between 100 and 250°C reflects the elimination of hygroscopic water, resulting in an 18% mass loss

An exothermic peak between 250 and 550°C is attributed to the destruction of organic matter.

An endothermic peak around 550°C with a loss of approximately 28% in mass associated with the transformation of kaolinite into metakaolinite.

The properties thus evaluated would guide the use of LEB in the field of geopolymer and in pottery-earthenware.

DECLARATION STATEMENT

After aggregating input from all authors, I must verify the accuracy of the following information as the article's author.

- Conflicts of Interest/ Competing Interests: Based on my understanding, this article has no conflicts of interest.
- Funding Support: This article has not been funded by any organizations or agencies. This independence ensures that the research is conducted with objectivity and without any external influence.
- Ethical Approval and Consent to Participate: The content of this article does not necessitate ethical approval or consent to participate with supporting documentation.
- Data Access Statement and Material Availability: The adequate resources of this article are publicly accessible.
- Author's Contributions: The authorship of this article is contributed equally to all participating individuals.

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